



# MARKET RELEASE

15 July 2014

**Nagambie Mining Limited**

**TRADING HALT**

The securities of Nagambie Mining Limited (the "Company") will be placed in Trading Halt Session State at the request of the Company, pending the release of an announcement by the Company. Unless ASX decides otherwise, the securities will remain in Trading Halt Session State until the earlier of the commencement of normal trading on Thursday 17 July 2014 or when the announcement is released to the market.

Security Code:           NAG

Dean Litis  
Principal Adviser, Listings (Melbourne)



**Nagambie Mining Limited**  
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15 July 2014

ASX Limited  
20 Bridge Street  
Sydney NSW 2000

Attention: Dean Litis

Dear Sir

**Request for Trading Halt**

Pursuant to ASX Listing Rule 17.1, Nagambie Mining Limited (ASX: NAG) requests that its securities be placed in a trading halt pending the release of an announcement regarding assay results for the latest Wandean drilling program.

The Company requests that the trading halt continue until the earlier of the Company releasing the announcement referred to above, or the commencement of trading on Thursday 17 July 2014.

The Company is not aware of any reason why the trading halt should not be granted.

Yours faithfully,

A handwritten signature in black ink, appearing to read "Alfonso Grillo".

Alfonso Grillo  
Company Secretary